

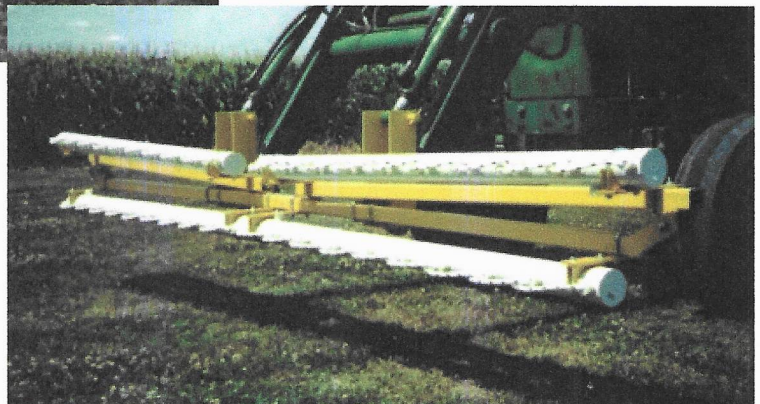
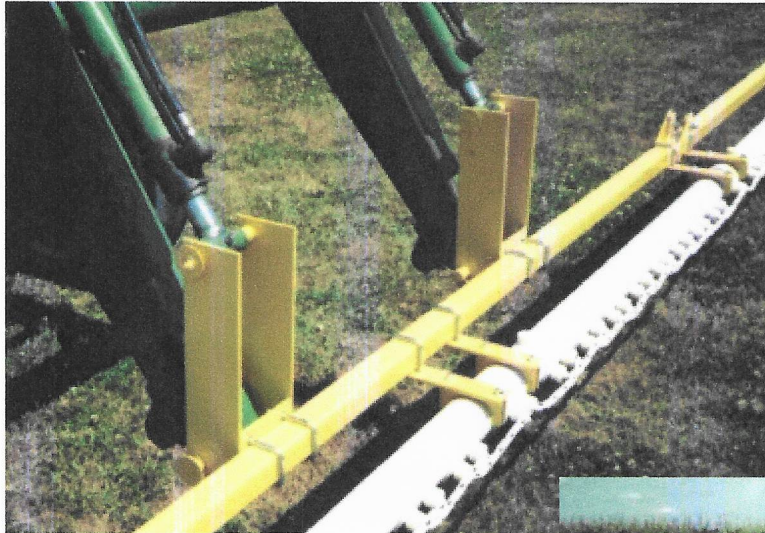
20' Loader Model

Parts Sheet



- 1 – 10' Main Frame
- 2 – 5' Wings
- 2 – Loader Brackets
- 4 – Pins
- 4 – Large Hair Pins
- 8 – Muffler clamps

- 8 – 3" Round u-bolts
- 12 – 2" Square u-bolts
- 40 – 3/8" Flange nuts
- 2 – 1/2 x 3 1/2" Bolts
- 2 – 1/2" Lock nuts
- 4 – 5' Wick Tubes



20' Loader Model Direction Sheet

- First bolt the wings onto the 10' main with the 1/2" x 3 1/2" bolts & 1/2" lock nuts.
- Your brackets for your loader are bolted on where you need them. (see pictures)
- The muffler clamps go on the underside of the tubing with 2" u-bolt and 3/8" flange nuts. Place them in 4" from the ends and 4" in from the center point.
- Now you are ready to mount the wick tubes with the 3" round u-bolts. Slip the u-bolt over the wick tube beside the end cap and then slide the u-bolt into the muffler clamp. When fastening be sure not to over tighten, it should be snug, but the pipe should not indent. Make sure that the fill cap is at the top of the tube and that the ropes face straight ahead.
- DO NOT mount the tube with the ropes facing straight down toward the ground, this puts too much pressure on the ropes when the wick tubes are full, and they will leak.
- To fold for transport just flip the 5' wing over onto the main frame.